

Sustainability and the environment.



Australia's first family of paint.



SINCE 1935

Environmentally Aware Products.



At Haymes we have a strong focus on product stewardship to ensure that environmentally friendly products are manufactured under waste wise production processes. Consistent with aiming to produce the best products available, user health and comfort are a major focus. To ensure user comfort, our products are manufactured using low odour raw materials and minimal solvent content wherever possible. Environmental requirements are increasing with a number of developments now requiring information on environmental status of building materials used including paint. In the case of paint the primary requirement is low VOC, or volatile organic compounds. In a general sense this means products formulated without added solvents that on evaporation contribute to the development of "smog" and reduce indoor air quality.

Colourants

All Haymes colorants are VOC free and as such Haymes entire colour range is available as greater than 99%VOC free. An extensive portion of our product range is approved to APAS (Australian Paint Approval Scheme) specifications, including D181, VOC limit. APAS status for specific products can be obtained from your Haymes Business Development Manager.



		VOC G/L	GREEN BUILDING COUNCIL VOC LIMIT G/L
ULTRA PREMIUM	Matt	<5	16
	Low Sheen	<5	16
	Semi Gloss	<5	16
	Ceiling White	<5	14
	Ultratrim Gloss	52	75
	Ultratrim Semi Gloss	35	75
	Ultraprep Ultraseal acrylic sealer undercoat	<5	65
	Ultraprep Ultracover primer sealer undercoat	<5	65
ELITE PROFESSIONAL	Interior Low Sheen Acrylic	<5	16

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Haymes & VOC's.

VOC's Haymes are actively and strongly committed to ensuring our environment is protected by reducing output of VOC's.

What are VOC's?

Commonly known as Volatile Organic Compounds, all paints contain petroleum based solvents which evaporate into the air from the paint film whilst the paint is drying.

Why include ingredients with VOC's?

Even in water based paints these types of ingredients are included to achieve good coverage, improved brushability, aid working time, film hardness and help with ease of application.

What are Haymes doing about it?

Haymes are actively developing products which are water based and low in VOC's. New development takes into consideration the effect on our environment, therefore our future. We have made a significant commitment and investment in the future by ensuring that our products meet the APAS standards for VOC levels. Toxic substances such as lead, mercury or arsenic have not been used in our products since the early 1970's.

What can you do about it?

Modern technology is now equivalent or better in water based products than traditional oil or solvent based products. Choose water based alternatives to a traditional solvent based paint where possible. Always choose a high quality paint product - you get what you pay for - and always choose from a manufacturer who complies with APAS standards for VOC's. This information is available on the label.

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Sustainability and our environment.

Our deep understanding and sensitivity to environmental issues is what underpins our drive towards achieving the goal of ZERO WASTE. Reducing our water usage, energy consumption and emissions are examples of areas Haymes are targeting to improve sustainability and protect our environment for future generations.

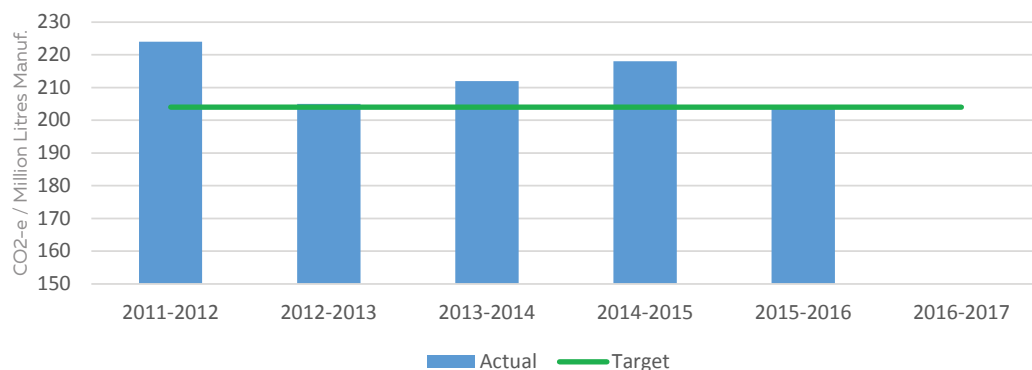
Haymes Paint sustainability policy

"To conduct our business with respect for the impact on the environment and the reduction of waste and emissions. This will be achieved by increased efficiency in the use of energy, water and raw materials, and developing products using the most sustainable raw materials where it delivers equivalent or better customer satisfaction and financial return."

New targets 2011/12 to 2016/17

CATEGORY	DESIRED OUTCOMES
Vehicles	15% emissions reduction
Warehouse transport	No increase in emissions
Power	5% emissions reduction
Recycling	Recycling. No reduction in rate
Waste to sewer	10% reduction
CO2-e/L manufactured	15% reduction
Participate in paint industry take back scheme.	

Current Performance - Total Carbon Emissions



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Haymes Paint

low VOC products.



ULTRA PREMIUM INTERIOR EXPRESSIONS

Haymes Expressions is quite simply the finest interior wall paint. Providing a 99% VOC low odour formulation and conforms to the Green Building Standards it offers the most advanced way to bring colour and style into life. It comes with a industry first 7 Year Mould & Mildew Protection Guarantee.



ULTRA PREMIUM EXPRESSIONS CEILING WHITE

Offering superior coverage and a super flat finish this 99% VOC free and conforms to the Green Building Standards the ceiling finish provides minimal light reflection, assisting in the hiding of surface imperfections.



ULTRA PREMIUM PREPCOAT ULTRASEAL

Haymes Ultraseal is an Ultra-Premium quality water based Acrylic Sealer this 99% VOC Undercoat and conforms to the Green Building Standards and is suitable for interior and exterior applications.



ULTRA PREMIUM ACRYLIC ENAMEL ULTRATIM

Haymes Ultra-Premium Acrylic Enamels are a low odour range of products that conform to the Green Building Standards and are finely milled to produce stunning, smooth results making it ideal for hard wearing trim areas such as Windows, Doors, Skirting Boards and Architraves.



ULTRA PREMIUM EXTERIOR SOLASHIELD

Self-priming with superior UV protection and durability, Haymes Solashield is a low odour and conforms to the Green Building Standards is approved by reinforced with a 20-year protection guarantee. It resists against cracking and is easy to apply.



ELITE INTERIOR

A premium quality, low odour, water-based 100% acrylic paint that's 99% VOC free and conforms to the Green Building Standards. It's easy to apply, Washable and ideal for interior walls and exterior sheltered surfaces.



ELITE PREPCOAT ACRYLIC SEALER UNDERCOAT

Providing superior coverage and adhesion, this low odour Acrylic Sealer Undercoat is over 99% VOC free and conforms to the Green Building Standards. It is easy to sand, is quick drying and has superb filling properties.



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Australian packaging covenant.

2016-2017 Action Plan

To facilitate the projected growth in sales Haymes Paint embarked on an upgrade of their production plant for water based products. This has entailed moving the water based production plant to another larger building on site. Haymes Paint installed and relocated existing and new larger mixing and dispersion tanks. This new upgrade streamline how they make, fill and despatch paint. The new upgrade did not impact on their performances under the APC KPI indicators, and they continue to benchmark their performance against the relevant APC KPI's.

KPI 1.

Haymes has reviewed both tinplate & plastic packaging in the last action plan. All packaging is either tinplate or plastic, but in various sizes. As 15lt pack size in both tinplate & plastic are the largest volumes both were reviewed. All packaging reviews will be carried out by the Product Development Team.

KPI	Actions	Respon & Time frame	Target
Proportion of signatories in the supply chain implementing the Sustainable Packaging Guidelines for design or procurement of packaging.	1/ Sustainable Packaging Guidelines to be incorporated into Haymes Quality System & New Product Development procedures. 2/ All new packaging to be reviewed as per the SPG.	PDT	From previous action plan all packaging reviewed as planned. Any new packaging to be reviewed by Product Development Team before purchasing.

KPI 2.

Haymes currently has on-site recovery systems for recycling used packaging. Haymes recovers tinplate, paper, waste paint solids & plastic shrink wrap for recycling. We will continue to collect data to maintain or improve recycling rates.

KPI	Actions	Respon & Time frame	Target
Proportion of signatories with on-site recovery systems for recycling used packaging.	Continue collection of data of how much packaging is recycled.	TCO: Document yearly.	Maintain or increase 2015-2016 recycling amount.

KPI 3.

Haymes has a documented policy to buy products made from recycled packaging. Before making any new purchases due regard for recycled content & environmental sustainability is important in all products purchased.

KPI	Actions	Respon & Time frame	Target
Proportion of signatories with a policy to buy products made from recycled packaging.	Implement & document a Buy Recycled Policy.	All.	Where possible new purchases will give preference to materials with recycled content if these materials satisfy performance, safety, regulatory and cost requirements.



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2016-2017 Action Plan

KPI 4.

At the start of our last action plan our 15lt plastic pails were considered composite packaging and as such were not truly recyclable. To make them truly recyclable the wire handles were replaced with a plastic handle. This could only occur if minimum performance requirements for paint product packaging were maintained.

KPI	Actions	Respon & Time frame	Target
Proportion of signatories that have formal processes for working with others to improve design & recycling of packaging.	Continue collection of data of how much packaging is recycled.	LPM.	Continue to monitor that there are no damages due to change over to plastic handles.

KPI 5.

Haymes currently receive pigment & extenders in 25 kg or 500 to 1000 kg bulk bags. By increasing the number of bulk bags used the number of paper 25 kg bags will be reduced. This will ensure less paper to recycling but our pigment & extender suppliers will require less packaging to supply their product. The bulk bags are also recyclable and are put into the appropriate recycle stream. This will also have the added benefit of less manual handling for our factory workers.

KPI	Actions	Respon & Time frame	Target
Proportion of signatories with on-site recovery systems for recycling used packaging.	Increase the use of bulk pigment bags.	TCO: By 6/2017	Look at current formulas and decide whether batch sizes can be increased to utilize more bulk bags. Percentage of total pigment & extender purchased as Bulk bags to be: 72% by 6/2017

KPI 6.

Our product is unlikely to end up in the litter stream like other packaging. However, together with other paint manufacturers & APMF have implemented a Paint Waste Levy to finance a paint waste collection scheme. This paint waste scheme will see return of waste paint and its packaging to nominated drop-off points for appropriate disposal.

KPI	Actions	Respon & Time frame	Target
Reduction in the number of packaging items in the litter stream	Collect Paintback waste levy and participate where required in the Paintback waste scheme.	Ongoing	Collect Paintback waste levy. uirements.

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For more information about Haymes sustainability visit
haymespaint.com.au

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